

Technical Data Sheet



TEDUR L 9404-3.2

Base Polymer	Polyphenylene Sulphide
Filler/Additive System	30 % carbon fibres
Special Features	reduced surface resistivity, electrically conductive, high stiffness
Market Segment	Automotive, Machinery, electrical and electronic
Typical Applications	functional components

Pre-Drying Conditions	in a dry air (dessiccant) dryer 130-140 °C for 2-4 h dependant on moisture content
Processing Injection Moulding	melt temperature 320-340 °C mould temperature >140 °C
Storage	dry, protected from light

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	24500	MPa	ISO 178
Flexural Strength	285	MPa	ISO 178
Flexural Deflection (Maximum Force)	1.3	%	ISO 178
Tensile Modulus	26500	MPa	ISO 527
Tensile Strength at Break	190	MPa	ISO 527
Tensile Elongation at Break	0.9	%	ISO 527
Impact Strength (Charpy, 23°C)	29	kJ/m²	ISO 179/1eU
Thermal Properties			
HDT / A (1,8 MPa)	275	°C	ISO 75-1/-2
DSC (Melt Point)	280	°C	ISO 11357
Electrical Properties			
Surface Resistance	100	Ohm	IEC 62631-3-2
Physical Properties			
Density	1440	kg/m³	ISO 1183
Flammability			
Flammability (0.75 mm)	V-0	class	UL 94
Flammability (1.5 mm)	V-0	class	UL 94
Glow Wire (GWFI, 960°C, 2.0mm)	passed	-	DIN EN 60695

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Diagrams

Stress-Strain

